

STEEL DRUM SINGLE / INNER PACKAGING

Manufactured and tested under BS. 5750 Quality Control and specifications.
Manufactured to BS. 814 the relevant British Standard.

SPECIFICATION SHEET:

SINGLE / INNER PACKAGING

CODE:112

AND CODE 113

FOR PACKAGING GROUPS:

I II III
X Y Z

MANUFACTURING PROCESS:

The body is rolled with double seamed and solution flanged head and base.

The drum is **externally blue for lacquer lined (CODE 112)** and **black for internally plain (CODE 113)**

TESTING METHODS:

This drum is tested to 550kpa and capable of surviving 1.8m drop test without leakage.

SPECIFICATIONS:

CODE 112 Internally Lacquer lined with epoxy phenolic lacquer.

CODE 113 Internally plain.

For: Group I Liquids up to a Relative Density of 1.2

NOTES:

These drums are available in larger capacities.

This drum can be used as inner packaging within our Code 114 4G approved fibreboard outer.

Please visit our website for more information, www.air-sea.co.uk

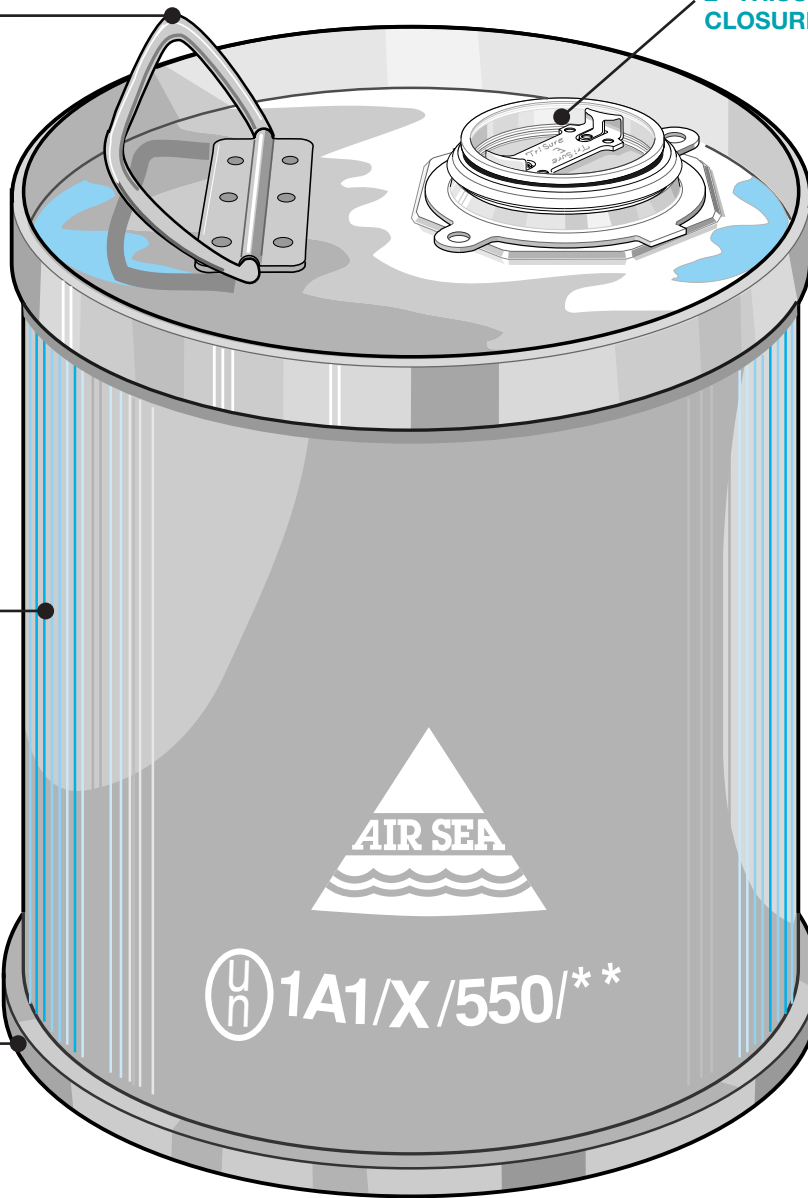
** Denotes year of manufacture

STEEL DROP HANDLE

2" TRISURE CLOSURE

ROLLED and SIDE SEAMED BODY

SEAMED and SOLUTIONED CHIMBS



SPECIFICATIONS:

Material:	Cold reduced mild steel, not oiled material type CR4/BS 1449		
Body Thickness:	0.62mm	Base: 0.80mm	Head: 0.80mm
Recess of Head:	0.14mm	Base: 0.14mm	
Side Seams:	Welded		
End Seams:	Double Seamed and solutioned		
Closure:	2" (51mm) Trisure in head		
Washers:	Black nitrile		
Closure Torque:	30Nm		
Internal:	Plain (CODE 113)	Lacquered (CODE 112)	
Handle:	Steel drop handle		
Gross Weight:	1.43Kg		



AIR SEA CONTAINERS LTD.

521 Cavendish Street
Birkenhead, CH41 8FZ
Great Britain

Tel: +44 (0) 151 653 1500

Fax: +44 (0) 151 653 1515

Web site: www.air-sea.co.uk

E-mail: sales@air-sea.co.uk