

STEEL DRUM SINGLE / INNER PACKAGING

Manufactured and tested under BS. 13025:2000 Quality Control and specifications.
Manufactured to BS. 814 the relevant British Standard.

SPECIFICATION SHEET:

SINGLE / INNER PACKAGING

CODE: 230

AND CODE 231

FOR PACKAGING GROUPS:

I II III
X Y Z

STEEL DROP HANDLE

2" BUNG CLOSURE

ROLLED and SIDE SEAMED BODY

SEAMED and SOLUTIONED CHIMBS



MANUFACTURING PROCESS:

The body is rolled with double seamed and solution flanged head and base.

The drum is **externally blue for lacquer lined (CODE 230)** and **black for internally plain (CODE 231)**

TESTING METHODS:

This drum is tested to 600kpa and capable of surviving 2.4m drop test without leakage.

SPECIFICATIONS:

CODE 230 Internally Lacquer lined with epoxy phenolic lacquer.

CODE 231 Internally plain.

For: Group I Liquids up to a Relative Density of 1.6

NOTES:

These drums are available in larger capacities.

This drum can be used as inner packaging within our Code 730 4G approved fibreboard outer.

Please visit our website for more information, www.air-sea.co.uk

** Denotes year of manufacture

SPECIFICATIONS:

Material:	Cold reduced mild steel, material type CR4		
Body Thickness:	0.50mm	Base: 0.50mm	Head: 0.50mm
Dimensions:	Dia 182mm Height 260mm		
Side Seams:	Welded		
End Seams:	Double Seamed and solutioned		
Closure:	2" (51mm) Trisure in head		
Washers:	Black nitrile		
Closure Torque:	40Nm		
Internal:	Plain (CODE 231)	Lacquered (CODE 230)	
Handle:	Steel drop handle		
Gross Weight:	1.10Kg		



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