SPECIFICATION SHEET

UN 1 TIGHT HEAD STEEL DRUM

11 LITRES IATA CAN

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/62/EC.

Tested for Packaging Groups I, II, III.

Closure

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G2 Tri-Sure steel closures Closing Torque G2=25 N/m

Additional Specification

- Side Seam •
- End Seams
 - Double Seamed & Solutioned
- **Rolling Hoops** •
- None
- Handle
 - Wire Drop handle - Plain/ Epoxy Phenolic Lacquer
- Internal Finish - Stoving Enamel

- Welded

External Finish





Volume	Steel Plate Thickness (mm)			Weight	UN Approval		
11 Litre Nominal	Top End 1.0 mm +/05mm	Body 0.6 mm +/05mm	Bottom 1.0 mm +/05mm	2.5kg +/-5%	1A1/X/250/**/GB/0390		

To test levels of	The packaging is approved as provided in the relevant transport rul to contain liquids of		
Drop Height (m)	1.8	packaging group	density (d)
Leakproofness (kPa)	30	1	1.2
Stacked at 3m with RD(d)	1.2	11	1.2
Internal Pressure (kPa)	250	111	1.2

Qty Per	Pallet	Shrink	Strap	Pallet	Layer Pad	Foam
Pallet	Size	Wrap		Hood		Wrap
100	1100mm x 1100mm	Yes	Optional	Optional	Optional	Optional

N.B. Users should satisfy themselves that the type of drum including all material closures and coatings are suitable and compatible with the products to be contained. Additional UN information can be found on www.vca.org.gov Information on terms & conditions can be found on <u>www.jamesgcarrick.com</u>

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