

SPECIFICATION SHEET

UN 1 OPEN TOP STEEL DRUM

20 LITRES (SOLIDS ONLY) (Reduced for Stacking)



A steel open top drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/62/EC.

Tested for Packaging Groups I, II, III.

Closure

External Closing Ring with Rubber Gasket

Additional Specification

- Side Seam - Welded
- Bottom Seam - Double Seamed & Solutioned
- Top - Rolled Edge for lid
- Rolling Hoops - Optional
- Handle - Strap on top, 2 side handles
- Internal Finish - Plain/ Epoxy Phenolic Lacquer
- External Finish - Stoving Enamel



Volume	Steel Plate Thickness (mm)			Weight	UN Approval
20 Litre Nominal	Top End	Body	Bottom	2.83 kg +/- 5%	1A2/X58/S/**/GB/5647
	0.8mm +/- .05mm	0.5mm +/- .05mm	0.6mm +/- .05mm		

<i>To test levels of</i>	<i>The packaging is approved as provided in the relevant transport rule, to contain liquids of</i>		
	1.8	<i>packaging group</i>	<i>density (d)</i>
Drop Height (m)		I	2.63
Leakproofness (kPa)	-	II	2.63
Stacked at 3m with RD(d)	2.6	III	2.63
Internal Pressure (kPa)	-		

Qty Per Pallet	Pallet Size	Shrink Wrap	Strap	Pallet Hood	Layer Pad	Foam Wrap
56	1100mm x 1100mm	Yes	Optional	Optional	Optional	Optional

*N.B. Users should satisfy themselves that the type of drum including all material closures and coatings are suitable and compatible with the products to be contained. Additional UN information can be found on www.vca.org.gov
Information on terms & conditions can be found on www.jamesgcarrick.com*

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James G Carrick & Co Ltd
450 Petershill Road
Springburn
Glasgow
G21 4PB

Tel +44 141 558 6008
Fax +44 141 557 0318
e mail sales@jamesgcarrick.com