

# SPECIFICATION SHEET

## 1L IATA Can

UN No: 1A1/X/500/\*\*/GB/6880

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/62/EC.

<b>Size:</b>	1L
<b>Closure:</b>	G2 Tri-Sure Steel Closure
<b>Closing Torque:</b>	25N/m
<b>Weight:</b>	0.44 kg +/- 5%
<b>Overall Height (mm):</b>	112
<b>Diameter (mm):</b>	130
<b>Drop Height:</b>	1.8m
<b>Steel Plate Thickness (mm):</b>	Top End 0.6mm +/- .05mm Body 0.6mm +/- .05mm Bottom 0.6mm +/- .05mm
<b>Side Seam:</b>	Welded
<b>End Seams:</b>	Double Seamed & Solved
<b>Rolling Hoops:</b>	None
<b>Handle:</b>	None
<b>Internal Finish:</b>	Plain/ Epoxy Phenolic Lacquer
<b>External Finish:</b>	Stoving Enamel



<b>Qty Per Pallet:</b>	600
<b>Pallet Size:</b>	1100mm x 1100mm
<b>Shrink Wrap:</b>	Yes
<b>Strap:</b>	Optional
<b>Pallet Hood:</b>	Optional
<b>Layer Pad:</b>	Optional
<b>Foam Wrap:</b>	Optional

To test levels of	The packaging is approved as provided in the relevant transport rule, to contain liquids of		
Drop Height (m)	1.8	packaging group	density (d)
Leakproofness (kPa)	30	I	1.2
Stacked at 3m with RD(d)	1.2	II	1.2
Internal Pressure (kPa)	500	III	1.2