

# SPECIFICATION SHEET

## 20L UN Group 1 Drum

UN No: 1A1/X/400/\*\*/GB/2432

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/52/EC. Tested for Packaging Groups I, II, III.

|                                    |  |
|------------------------------------|--|
| <b>Size:</b>                       | 20L  |
| <b>Closure:</b>                    | G2 & G ¾ Tri-Sure steel closures                                 |
| <b>Closing Torque:</b>             | G2= 25 N/m G ¾ = 15 N/m  |
| <b>Weight:</b>                     | 3kg  |
| <b>Overall Height (mm):</b>        | 386  |
| <b>Diameter (mm):</b>              | 285  |
| <b>Drop Height:</b>                | 1.8m   |
| <b>Steel Plate Thickness (mm):</b> | Top End: 0.6 +/- .05<br>Body: 0.6 +/- .05<br>Bottom: 1.0 +/- .05 |
| <b>Side Seam:</b>                  | Welded   |
| <b>End Seams:</b>                  | Double Seamed & Solutioned                                       |
| <b>Rolling Hoops:</b>              | None   |
| <b>Handle:</b>                     | Strap handle   |
| <b>Internal Finish:</b>            | Plain/ Epoxy Phenolic Lacquer                                    |
| <b>External Finish:</b>            | Stoving Enamel   |



|                        |                 |
|------------------------|-----------------|
| <b>Qty Per Pallet:</b> | 64              |
| <b>Pallet Size:</b>    | 1100mm x 1100mm |
| <b>Shrink Wrap:</b>    | Yes             |
| <b>Strap:</b>          | Optional        |
| <b>Pallet Hood:</b>    | Optional        |
| <b>Layer Pad:</b>      | Optional        |
| <b>Foam Wrap:</b>      | Optional        |

| To test levels of        | The packaging is approved as provided in the relevant transport rule, to contain liquids of |                 |             |
|--------------------------|---|-----------------|-------------|
|                          |   | packaging group | density (d) |
| Drop Height (m)          | 1.8   | I               | 1.2         |
| Leakproofness (kPa)      | 30  | II              | 1.8         |
| Stacked at 3m with RD(d) | 1.8   | III             | 1.8         |
| Internal Pressure (kPa)  | 400   |                 |             |