

 SPECIFICATION SHEET

25L UN Group 1 Drum

UN No: 1A1/X/400/**/GB/2432

A steel tight head drum manufactured in accordance with the UN packaging specification, and satisfies the provisions of the packaging and packaging waste directive 94/52/EC. Tested for Packaging Groups I, II, III.

Size:	25L
Closure:	G2 & G ¾ Tri-Sure steel closures
Closing Torque:	G2= 25 N/m G ¾ = 15 N/m
Weight:	3.1kg
Overall Height (mm):	460
Diameter (mm):	285
Drop Height:	1.8m
Steel Plate Thickness (mm):	Top End: 0.6 +/- .05
	Body: 0.6 +/- .05
	Bottom: 1.0 +/- .05
Side Seam:	Welded
End Seams:	Double Seamed & Solutioned
Rolling Hoops:	None
Handle:	Strap handle
Internal Finish:	Plain/ Epoxy Phenolic Lacquer
External Finish:	Stoving Enamel



Qty Per Pallet:	64
Pallet Size:	1100mm x 1100mm
Shrink Wrap:	Yes
Strap:	Optional
Pallet Hood:	Optional
Layer Pad:	Optional
Foam Wrap:	Optional

To test levels of	The packaging is approved as provided in the relevant transport rule, to contain liquids of		
Drop Height (m)	1.8	packaging group	density (d)
Leakproofness (kPa)	30	I	1.2
Stacked at 3m with RD(d)	1.8	II	1.8
Internal Pressure (kPa)	400	III	1.8