

Centrifuge Fitting Kit (316 Stainless Version) For connecting to a Piusi 200/2 or 230/3 Gear Pump

Assembly

1. Using spool of PTFE or Heldite Sealant included, assemble kit as per diagram below, the kit is supplied “loosely screwed together” for ease of reference
2. Connect A to B using 10mmOD Nylon Tube, push ends in securely to ensure proper seal
3. Connect C to centrifuge using appropriate adaptor included in centrifuge box
4. Connect D to supply hose from oil drum

Operating Instructions

1. Heat oil to 40c
2. Ensure suction hose is in supply barrel, and drain hose from centrifuge is over collection barrel
3. Turn pump pressure adjustment screw fully anti clockwise
4. Ensure ball valve is open (handle in position shown)
5. Switch on pump
6. Wait for oil to drip through centrifuge base and then close ball valve
7. Using pressure gauge, adjust pump pressure adjustment screw until gauge reads 7 BAR / 100 PSI
8. Open ball valve
9. Centrifuge will now reach operating speed and begin to clean oil

